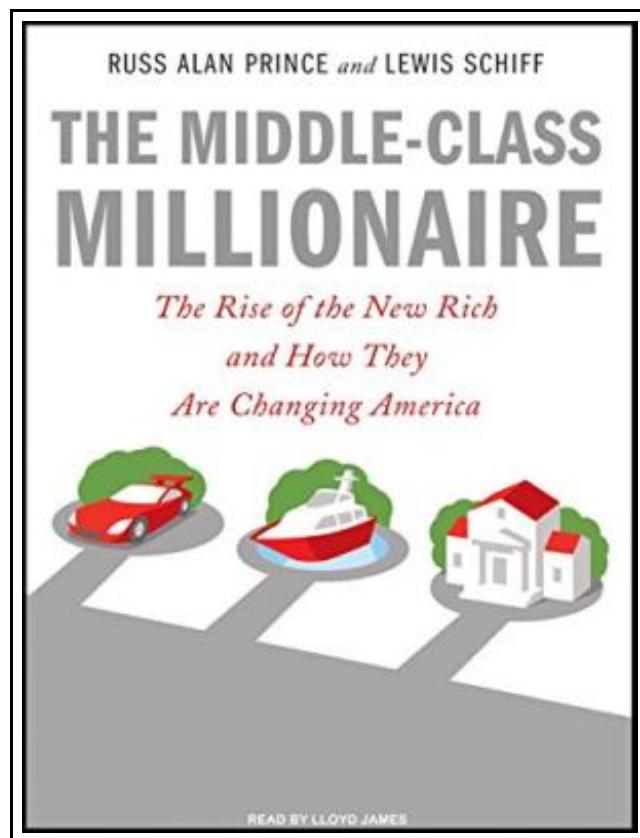


## The Middle-Class Millionaire The Rise of the New Rich and How They Are Changing America



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